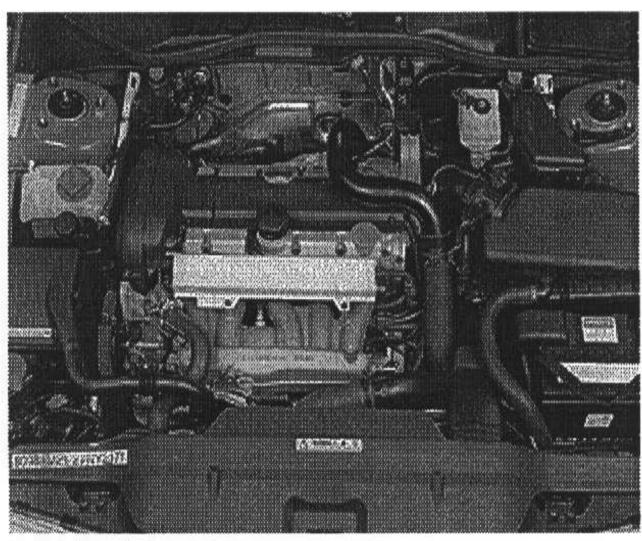
XC Spark Plug Service

(2001 Volvo V70 XC AWD L5-2435cc 2.4L Turbo VIN 58 B5244T3 LT)

Service and Repair

Note! As the illustrations in the information are used for different model years and/or models, certain variations may occur. However, the essential information in the illustrations is always correct.

Removing spark plugs: Remove

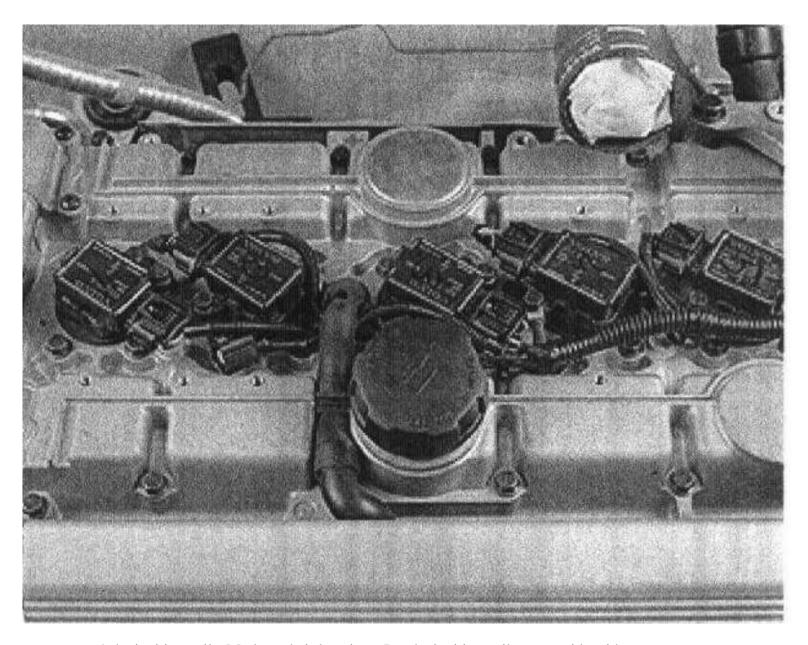


^{*} any charge air pipe over the engine. Seal the openings.

^{*} the upper camshaft belt cover.

^{*} the cover over the ignition coils.

Remove the spark plugs Mark up the ignition coils. Remove



 $^{^{*}}$ the ignition coils. Mark up their locations. Put the ignition coils to one side without disconnecting the connectors.

^{*} the spark plugs.

Replace the spark plugs Install new spark plugs:



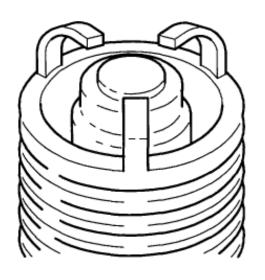
* Check the spark plug gap.

Note! Turbocharged engines: Correct spark gap: 0.7 - 0.8 mm (0.02 - 0.03 inch).

* Lubricate the spark plug threads with paste. P/N: 116 1408. Tighten to **30 Nm** (**22 ft. lbs.**)

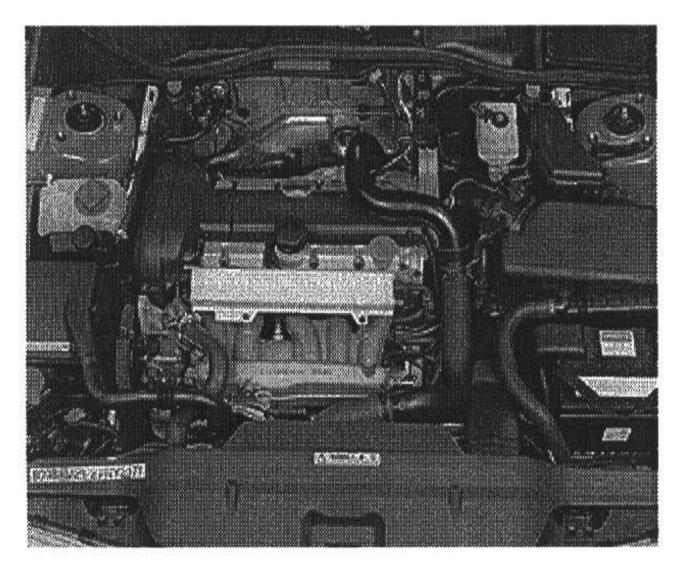
Spark plugs with 3 electrodes Normally aspirated engine:

Note! Spark plugs with 3 electrodes. Cannot be adjusted. The gaps listed and that can be measured are between the insulator and side electrode. Nominal measurement: **0.5 mm (0.02 inch).**



Lubricate the spark plug threads with paste. P/N: 116 1408. Tighten to 30 Nm (22 ft. lbs.).

Install



- * the ignition coils. Check the marking. Tighten to 10 Nm (7.4 ft. lbs.)
- * the cover over the ignition coils. Tighten to 8 Nm (6 ft. lbs.)
- * the upper camshaft belt cover. Tighten to 8 Nm (6 ft. lbs.)
- * any charge air pipe over the engine. Remove the seals from the openings.

Checking work Function test:

* start the engine and check that it functions normally.

Wipe the steering wheel and gear selector lever clean.

Labor Skill Level Warr. Std.

Spark Plug

Replace B 1.0 1.6

Gap

Spark Plug

Champion RC8PYP

Gap **0.7-0.8mm (0.028-9.032mm")**